

Work Order ID 120852

Wednesday, June 11, 2014 3:50:27 PM

120852

Page 1

Item ID: D139-799-029

Accept

N19000040100

Setup Start *NS1*

Revision ID:

Item Name: Hinged Fuel Cap

Stop *NS2*

Start Date: 6/11/2014 Start Qty: 10.00

10

Cust Item ID:

Required Date: 6/13/2014 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D139-799	I

100

0.00

100

DC

Memo

0.00

JUL 07 2014

DAS
06
9-89

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D139-799-029
CHG003

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

JUL 07 2014

DAS
06
9-89

MLJ 14-07-03

10

10

10

DAS
31
9-89

DA:
33
9-8

14-07-02

10

Work Order ID 120852

120852

Wednesday, June 11, 2014 3:50:27 PM

Page 2

Item ID: D139-799-029 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Hinged Fuel Cap
 Start Date: 6/11/2014 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 6/13/2014 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00				10	DAS		
Packaging	Identify and pack for shipping as per PPP D139-799-029						06		
	Location: <u>019</u>						3-89		
	PPP rev: <u>DL</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

JUL 07 2014

MLJ 14-07-08

MF
14-7-7

Wednesday, June 11, 2014 3:50:26 PM

120852

D139-799-029

Start Date: 6/11/2014**Required Date:** 6/13/2014**Start Qty: 10.00**

Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE 12-10-29 JLM VERIFIED BY:DD IPP
REV:B 14.05.26 chg003/ECN14-567 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5043-041		Manufactured	No				Each	2.0000		10			
D5043-041 Fuel Cap Hinge Assembly													
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				prelim			2						
					117392		2						
AN525-416R10		Purchased	No				Each	53.0000		20			
AN525-416R10 Screw													
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST344			53						
					123528		10						
					124605		29						
					m129246		14						
CB200		Purchased	No				Each	41.0000		10			
CB200 Acrylic Adhesive, 3.5G													
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				CA			18						
					m129452		18						
				ST264			23						
					m129423		23						

Qty -021	Qty -025	Qty -031	Part Number	Description
X			D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X		D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
		X	D139-799-031	CARGO COMPARTMENT PROTECTIVE TRIM KIT
2			D4427-1	SCUFF PLATE
	1		D4456-1	FWD RAINGUTTER, LH
	1		D4456-2	FWD RAINGUTTER, RH
	1		D4456-3	AFT RAINGUTTER, LH
	1		D4456-4	AFT RAINGUTTER, RH
	2		D4456-5	CENTER RAINGUTTER
		2	D4735-1	SCUFF PLATE
10		10	MS21075L3	NUTPLATE
10		10	MS27039-1-09	SCREW
10		10	NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D5043-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE

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Revision: I
Date: 14.03.06